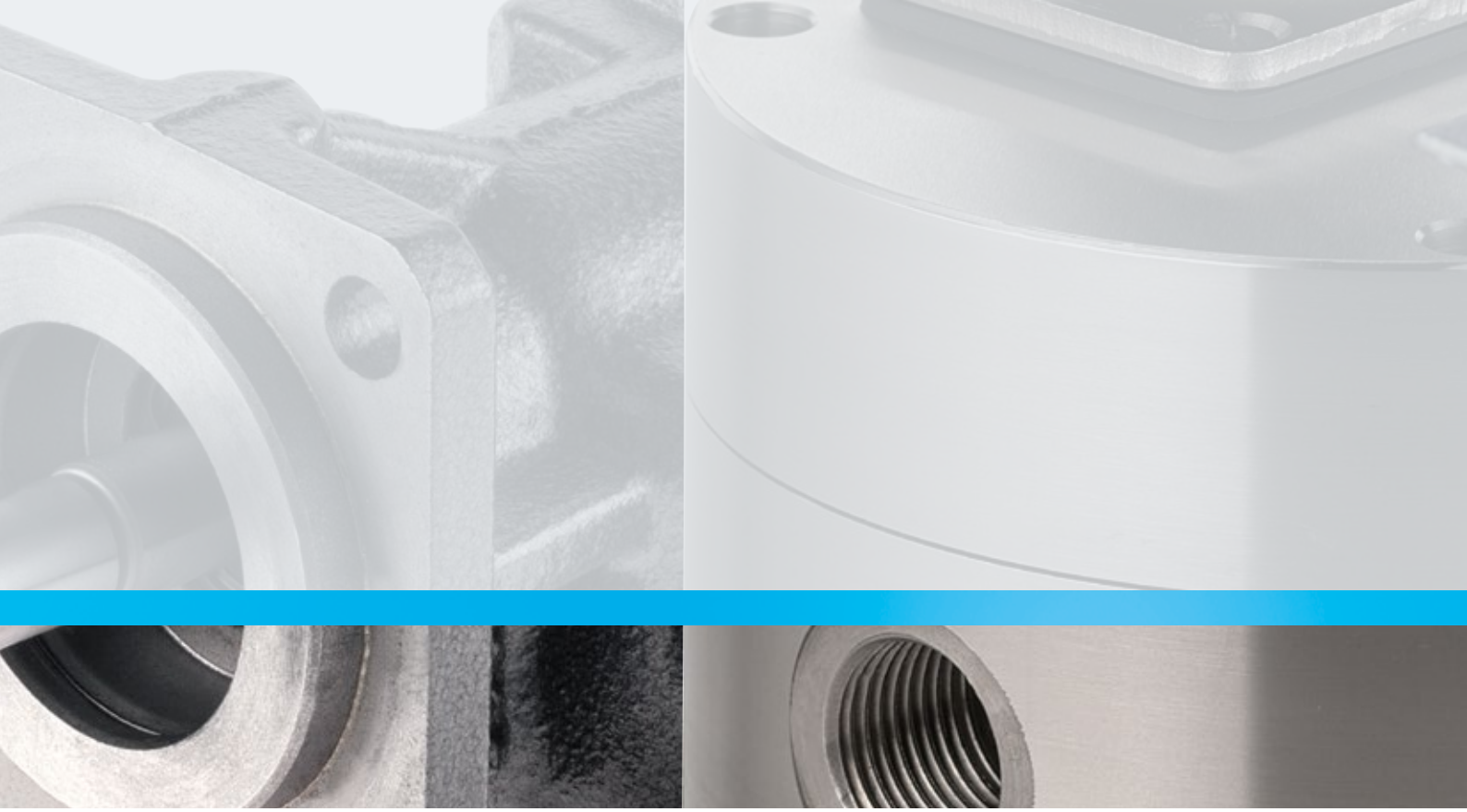

Product Overview

BERLIN
Technologies

ברלין טכנולוגיות בע"מ
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mail@berlintech.co.il
טלפון: 073-7597171
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KRACHT

Content

Company

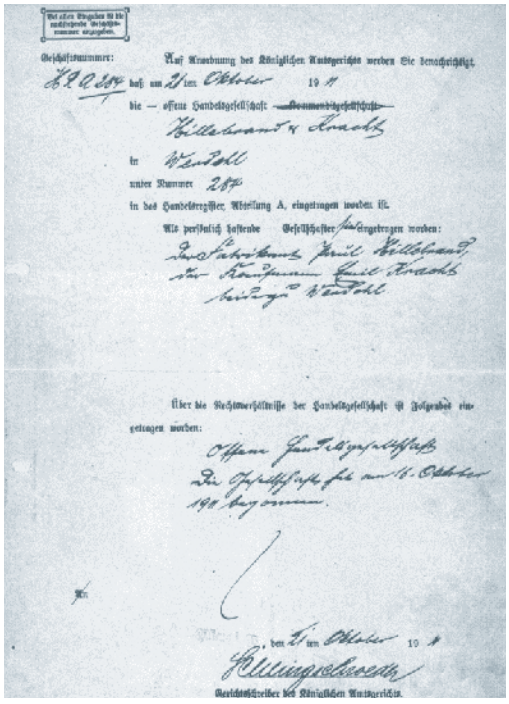
100 years of experience make us stand out as a reliable partner.

We are a leading manufacturer of gear pumps and flow meters. Over 300 employees at the Werdohl site and an additional 85 employees in our subsidiary companies in China, USA and Hungary design, produce and sell products in both standard versions as well as special solutions tailor-made to customer wishes.

These high-quality components are used for gear lubrication, for instance in wind power plants and ships gears, in dosing and mixing plants e.g. for manufacturing PU foams, and in testing technology. The range is supplemented by products for mobile hydraulics and industrial hydraulics which are used, for example, in construction machinery, agricultural machines, in general mechanical engineering and a multitude of stationary applications.

Dependable delivery and high-quality standards are just as important a part of the corporate philosophy as fairness to customers, suppliers and employees alike.

Made in Germany



Certificate of incorporation of today's Kracht GmbH

1911
Registration in the commercial register under the name „Hillebrand & Kracht OHG"

1971
Construction of today's company premises on a total area of over 50,000 square meters

1983... 1993
Sale through the Swedish group BAHCO through Investmentholding Industrievärden to the COMAC Group

1992
Purchase of a gear-manufacturer in Hungary, now KRACHT Hidraulik KFT.

1995
First certification according to DIN EN ISO 9001, KRACHT Hidraulik KFT., Budapest according to DIN EN ISO 9002 by Lloyd`s Register Quality Company

1996
KRACHT is once again in private ownership

1999
Mr. Peter Zahn becomes 100% proprietor of KRACHT GmbH

2000
First certification according to DIN EN ISO 14001

2002
Mr. Heiko Zahn is appointed as Second Managing Director

2003
Certification based on the ATEX Directive 94/9/EEC (ATEX 95)

2008
In New York, USA the KRACHT Corporation is founded

2009
Establishment of the subsidiary in Shanghai, China

2011
Opening of the in-house health centre on a area of approximately 300 square meters

Oktober 2011
The company KRACHT has existed for 100 years

2012
KRACHT GmbH was certified in accordance with GOST and has received approval for pressure relief valves, transfer pumps and high pressure gear pumps.
In December, KRACHT was certified by the German Federal Department of Aviation (LBA) and now has the status „known consignor"

Gear Pumps

High economy, optimal efficiency and silent operation.
These are all important features which particularly characterize our gear pumps.

Compact design, low weight, solid construction and workmanship, anti-wear coatings, application specific materials, sizes and seal variants, as well as numerous accessories and type of connections are additional reasons which make KRACHT gear pumps more than interesting for every user.

Gear Pumps

KF 2.5 … 315

Housing	Grey cast iron (spheroidal cast iron, optional)
Gear	Steel
Bearing	Stratified plain bearing (Plastic slide bearing, optional)
Connection	KF 2.5 … 25 Pipe connection or SAE - Flange connection
	KF32 … 315 SAE - Flange connection
Displacement	2.5 … 315 cm³/r
Working pressure	… 25 bar
Speed	… 3600 1/min
Viscosity	1.4 … 20 000 mm²/s
Fluid temperature	−30 … 200 °C
Shaft seal	Single rotary shaft lip NBR, FKM, PTFE or EPDM
	Double rotary shaft lip NBR, FKM or PTFE
	Connection for quench chamber optional for vacuum applications
	Mechanical seal
	Magnetic coupling
Option	Flanged pressure relief valve (Safety Valve)
	Direction of rotation, left and right / universal
	ATEX type
	Low - temperature version up to −30°C
	Vacuum type up to −0.9 bar
Applications	Supplying of lubricants in ship engines
	Supplying of lubricants in wind power plants
	Pre-lubrication and main lubrication of diesel engines
	Supplying of compressor lubricants
	Oil supply in filter systems
	Dosing of polyurethane components

Gear Pumps

KF 3/100 … KF6/730

Housing	Grey cast iron (spheroidal cast iron, optional)
Gear	Steel
Bearing	Stratified plain bearing
Displacement	100 … 730 cm³/r
Working pressure	… 25 bar
Speed	… 2000 1/min
Viscosity	12 … 15 000 mm²/s
Fluid temperature	−10 … 200 °C
Shaft seal	Single rotary shaft lip NBR, FKM or PTFE
	Double rotary shaft lip FKM or PTFE
	Connection for quench chamber optional for vacuum applications
	Mechanical seal
	Magnetic coupling
Option	Flanged pressure relief valve (Safety Valve)
	Direction of rotation, left and right / universal
	ATEX type
	Low-noise version for media with increased proportion of air
Applications	Supplying of lubricants in ship engines
	Supplying of lubricants in wind power plants
	Pre-lubrication and main lubrication of diesel engines
	Supplying of compressor lubricants
	Oil supply in filter systems
	Dosing of polyurethane components

Gear Pumps

KF 32... 80

with T-Valve

Housing	Grey cast iron (spheroidal cast iron, optional)
Gear	Steel
Bearing	DU (multi-layer friction-type bearings P 10, DP 4)
Displacement	32 ... 80 cm³/r
Working pressure	... 25 bar
Speed	... 3000 1/min
Viscosity	12... 5 000 mm²/s
Fluid temperature	−30 ... 200 °C
Shaft seal	Rotary shaft lip NBR, FKM, PTFE, EPDM

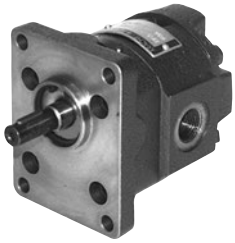
Gear Pumps

KF 32 ... 112

with Universal Valve

Housing	Grey cast iron (spheroidal cast iron, optional)
Gear	Steel
Bearing	DU (multi-layer friction-type bearings P 10, DP 4)
Displacement	32 ... 112 cm³/r
Working pressure	... 25 bar
Speed	... 3000 1/min
Viscosity	12 ... 20 000 mm²/s
Fluid temperature	−30 ... 150 °C
Shaft seal	Rotary shaft lip NBR, FKM, Low Temperature FKM

KRACHT's know-how warrants functional solutions, standardized and optimal for many applications.



Gear Pumps

KF 0

Housing	Grey cast iron
Gear	Special steel with wear-resistant and corrosion resistant coating
Bearing	Plain bearing bushes from special steel with wear-resistant and corrosion-resistant coating
Displacement	0.5 … 4 cm³/r
Working pressure	… 120 bar
Speed	… 3000 1/min
Viscosity	10 … 20 000 mm²/s
Fluid temperature	−20 … 200 °C
Shaft seal	Single rotary shaft lip NBR, FKM or PTFE
	Double rotary shaft lip FKM or PTFE
	Connection for quench chamber
	Magnetic coupling
Applications	Supplying of lubricants
	Dosing of polyurethane components

Gear Pumps

KF 1/4 … KF 1/24

coated

Housing	Grey cast iron
Gear	Special steel with wear-resistant and corrosion resistant coating
Bearing	Plain bearing bushes from special steel with wear-resistant and corrosion-resistant coating
Displacement	4 … 24 cm³/r
Working pressure	… 50 bar
Speed	… 2000 1/min
Viscosity	12 … 15 000 mm²/s
Fluid temperature	−10 … 200 °C
Shaft seal	Double rotary shaft lip FKM or PTFE
	Connection for quench chamber
	Magnetic coupling
Option	Flanged pressure relief valve (Safety valve)
Applications	Dosing of polyurethane components

Gear Pumps

BT 0 … BT 7

Housing	Grey cast iron (Sizes 0 … 7)
	Bronze (Sizes 1 … 4)
	Stainless steel (Size 2)
Gear	Steel (Sizes 1 … 7)
	Stainless steel (Sizes 1 … 4)
Bearing	without bearing bushes (Sizes 0 … 4)
	Iron bearing bushes (Sizes 1 … 7)
	Bronze bearing bushes (Sizes 1 … 7)
Displacement	4 … 494 cm³/r
Working pressure	… 8 bar
Speed	… 750 1/min
Viscosity	76 … 30 000 mm²/s
Fluid temperature	–10 … 220 °C
Shaft seal	Pack
	Mechanical seal
Option	ATEX type (Sizes 1 … 7)
Applications	Pumping of bitumen
	Pumping of paints / inks / varnishes etc.
	Pumping of glue
	Pumping of resins

Gear Pumps

BTH 1 … BTH 3

Housing	Grey cast iron
Gear	Steel
	Stainless steel (Sizes 1 … 4)
Bearing	Iron bearing bushes
	Bronze bearing bushes
Displacement	97 … 1056 cm³/r
Working pressure	… 8 bar
Speed	… 750 1/min
Viscosity	76 … 30 000 mm²/s
Fluid temperature	–10 … 220 °C
Applications	Pumping of bitumen
	Pumping of paints / inks / varnishes etc.
	Pumping of glue
	Pumping of resinsv

Gear Pumps DT

DuroTec®

Housing	Spheroidal cast iron
Gear	Special steel with wear-resistant and corrosion-resistant coating
Bearing	Bearing bush SIC
Displacement	DT 1 = 5.5, 8, 11, 16, 22 cm³/r DT 3 = 63, 100, 125 cm³/r DT 5 = 150, 200, 250 cm³/r
Working pressure	… 150 bar
Speed	… 1500 1/min
Viscosity	500 … 50 000 mm²/s
Fluid temperature	… 150 °C
Shaft seal	Double rotary shaft lip FKM or EPDM
	Mechanical seal with Quench chamber
Option	ATEX type
Applications	Dosing of media with abrasive additives

Pressure Relief Valves

SPV / SPFV directly-operated
HV / HVF pilot operated

Housing	Grey cast iron (SPV / SPVF optionally in spheroidal cast iron)
Valve cone material	Steel
Max. flow volumes	40 … 800 l/min
Working pressure	… 160 bar
Viscosity	6 … 1 500 mm²/s
Fluid temperature	–20 … 220 °C
Applications	System protection of lubrication systems

Pressure Valves

DV
pilot-operated

Functions	Pressure Relief Valve DV B
	Pressure Stage Control Valve DV S
	Pressure Control Valve DV R
Housing	Spheroidal cast iron
Max. flow volumes	… 1800 l/min
Working pressure	… 210 bar
Viscosity	4… 1000 mm²/s
Fluid temperature	– 20… 150°C
Applications	Coupling control of ship gears
	Pressure regulation of lubrication oil circuits in diesel engines
	Oil hydraulics
	Lubrication systems

Flow Measurement

Flow Measurement – that means high-dynamic, precise volume and flow measurements, evaluated according to the application – from a simple display unit to an intelligent microcontroller solution.

The basis for all this is the KRACHT flow meter VC. This flow meters presents the successful result of our long-experienced engineers. The sophisticated tooth system geometry in connection with application-specific bearings are made for the flow meter VC being an absolute „All-rounder".

The flow meter covers a wide medium range: to go from hydraulic oil to printing ink, from gear grease to water based lacquer.

The highly-efficient KRACHT electronics takes the signals given by the flow meter and ensures that processes are exactly monitored, regulated and controlled. For example, in process technology as micro-controller for metering and mixing systems, or as flexible measuring and recording electronics for differentiated applications in test bench construction.

Gear Type Flow Meters

VC

VC 0.025 ... VC 16 - Spheroidal cast iron
VC 0.025 ... VC 5 - Stainless steel

Measuring range	0.008 ... 700 l/min
Measuring ratio	1 : 300
Working pressure	... 400 bar
Viscosity	1 ... 1 000 000 mm²/s
Fluid temperature	–30°C ... 220°C
Measuring accuracy	up to ± 0.3% deviation from measured value
Electrical output	2 incremental signals 90° out of phase
Option	ATEX type
Applications	– Measuring of fuel consumption – Curve tracing of hydraulic components – Filling of gear lubricants – Indirect, volumetric cylinder stroke measurement – Consumption measurement of inks – Ratio measurement in dosing plants for 2- and multiple component media

Gear Type Flow Meters

VCA/VCN/VCG

VCA 0.04 / VCA 0.2 / VCA 2 / VCA 5 – Aluminium
VCN 0.04 / VCN 0.2 – Stainless steel
VCG 2 / VCG 5 - Spheroidal cast iron

Measuring range	0.02 ... 200 l/min
Measuring ratio	1 : 200
Working pressure	... 200 bar
Viscosity	20 ... 4 000 mm²/s
Fluid temperature	–10 ... 80 °C
Measuring accuracy	up to ± 1 % deviation from measured value
Electrical output	1 incremental signal
Option	ATEX type (From size 2)
Applications	– Lubrication oil control – Measuring of fuel consumption – Cylinder stroke measurement

Screw-Type Flow Meters

SVC

SVC 10... SVC 250 - Spheroidal cast iron

Measuring range	0.4 ... 3750 l/min
Measuring ratio	1 : 150
Working pressure	... 400 bar
Viscosity	1 ... 1 000 000 mm²/s
Fluid temperature	−40°C ... 220°C
Measuring accuracy	± 0.2 %
Option	ATEX type
Applications	– Measuring of fuel consumption – Dosing plants – Process Technology – Test bench construction

Turbine Flow Meters

TM

TM 0.275 ... TM 4000 – Stainless steel

Measuring range	4.6 ... 66667 l/min
Measuring ratio	1 : 10
Working pressure	... 400 bar
Fluid temperature	−30 ... 400 °C
Measuring accuracy	up to ± 0.4 % deviation from measured value
Electrical output	1 incremental signal
Option	ATEX type
Applications	Flow measurement of water and cooling lubricants

Electronics

The plug-on display, the SD 1, is an onsite display that can be used universally for all volume counter series (VC, SVC, TM) with Hirschmann plugs. Flow rate or volume indicators can be optionally attached to the display.

The AS 8 microcontroller processes incremental input signals from the flow meters.
The input signals are filtered in the unit, converted, and computed into the physical sizes of flow rate or volumes.

Plug-On Display

SD 1

Local display for all KRACHT flow meters
With plug connect ion according to DIN EN 175301-803
With 4-digit LED display for flow rat e or volume

Power supply	18 VDC – 28 VDC optional 10 – 19 VDC
Display	Principle: 7-segment LED, 7.62 mm, red Display: 0.000 … 9999 with floating point Overflow: (>9999) display 9999
Touch panel	two buttons behind a screen
Housing	Aluminium
Front frame	Height without plug approx. 35 mm Width approx. 60 mm Depth approx. 60 mm
Degree of protection	IP 65 (DIN 40050)
Weight	Approx. 0.12 kg
Working temperature	0°C … 60 °C
Connections	Right angle plug DIN 43650 (4-pole), polarized
Output	– SD1-R incremental output – SD1-I analogue output 0 – 20 mA or 4 – 20 mA – SD1-K 2 relay contacts 24 VDC/1A
Option	SD1-Service with battery pack

Display Unit

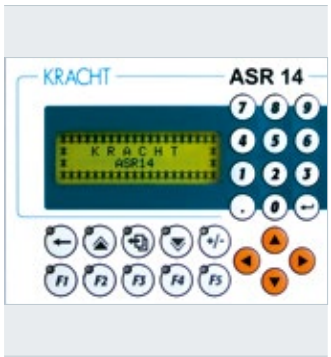
AS 8

Control unit in control panel housing
5-digit LED display for flow rate or volume

Power supply	230 VAC, + 6% … – 10% / 50 – 60 Hz, optional 120 VAC, 24 VDC, 12 VDC
Display	Principle: 7-segment LED, 13.2 mm, red Display: 0.000 ... 9999 with floating point Overflow (>9999): Display 9999 Overflow (< --9999): Display –9999 Status display: Illuminating diode K1 and K2 for relay 1 and 2
Touch panel	three buttons behind the front panel, optional keys on front panel
Housing	for switch panel plug-in unit made of plastic
Front frame	96 × 48 mm, DIN 43700
Insertion depth	approx. 122 mm with plug board
Cut-out panel section	92 × 45 mm, tolerance + 0.8 x + 0.6 mm
Degree of protection	IP 54 in appropriate switch panel mounting
Weight	approx. 0.4 kg
Working temperature	0°C … 60 °C
Connections	15 pins terminal connecting block
Output	± 20 mA or 0 … 20 mA or 4 … 20 mA or Voltage output ± 10 V or 0 … 10 V or Serial interface RS 232
Supply	230 V, 50/60 Hz or 120 V, 50/60 Hz or 24 VDC or 12 VDC

Special software for the following applications:
– Flow control
– Dosing
– Cylinder stroke measurement and monitoring
– Display and monitoring of added amounts
– Display and monitoring of differential amounts
– Display and monitoring of mixing ratio
– Display and control of mixing ratio

Control Units



The ASR 14 integrates control, operation and visualisation. The programming in the ASR 14 can be ideally adapted to each application.

The ASR 20 is a combination comprising a control panel and a controller unit. That means numerous fluid-engineering applications can be implemented. Standardised programs are available for various applications.

Control Unit

ASR 14

Power supply	24 VDC
Display	LC-Display, black / white, 4 × 20 characters, with background lighting
Keyboard	26 function keys (10 with LED)
Housing	Control-panel housing
Front frame	153 × 120 × 46.1 mm (W × H × D)
Cut-out panel section	141 × 108 mm
Degree of protection	IP 65 (front)
Weight	0.5 kg
Working temperature	0°C … 50 °C
Digital inputs	16, two of which are (one-channel) counting inputs or 1 two-channel counting input
Input current	at 24 V approx. 10 mA
Digital outputs	16
Switching voltage	24 VDC
Output current	0.5 A

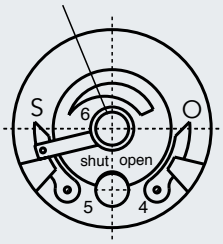
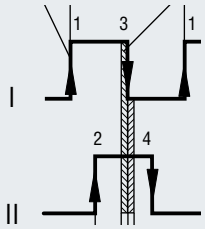
Special software for the following applications:
– Dosing

Control Unit

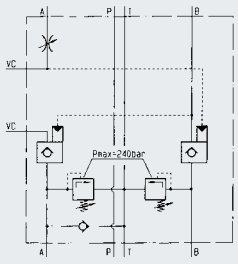
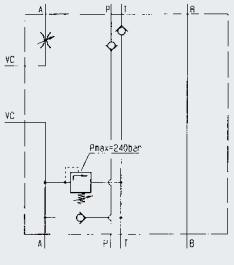
ASR 20

Power supply	24 VDC ± 25%
Display	5.4 QVGA (320 × 240 pixels) black / white LC-Display, with background lighting
Keyboard	8 soft keys and 32 function keys
Housing	Control-panel housing
Front frame	205 × 220 mm (W × H)
Insertion depth	136 mm with connection plug
Cut-out panel section	191 × 202 mm
Degree of protection	IP 65 (front)
Weight	Approx. 1.95 kg
Working temperature	0°C … 50 °C
Digital inputs	10, four of which are (one-channel) counting inputs
Input current	at 24 V approx. 4 mA
Digital outputs	9, one of which is a floating relay contact
Switching voltage	24 V ± 25%
Output current	Maximum 0.4 A

Special software for the following applications:
– Flow control
– Dosing
– Cylinder stroke measurement and monitoring
– Display and monitoring of added amounts
– Display and monitoring of differential amounts
– Display and monitoring of mixing ratio
– Display and control of mixing ratio

	Valve Position Indicator **VOLUMEC**	Valve Position Measuring Instrument **VOLUTRONIC®**	Valve Position Indicator with Encoder **VOLUCODEC**
			
Design	Gear type volume counter	Gear type volume counter	Gear type volume counter
max. flow rate	02: 4 l/min 04: 7 l/min 5: 150 l/min	0.25 up to 10 l/min	02: 4 l/min 04: 7 l/min
max. working pressure	02 / 04: 200 bar 5: 300 bar	160 bar	02 / 04: 200 bar
Display	mechanical	by downstream electronic possible	LED
Current-independent display	Yes	–	No
Current-independent position detection	Yes	No	Yes
Leakage detection	Yes	by downstream electronic possible	Yes
Reset function	at slipping coupling	by downstream electronic possible	Yes
Calibration to actuator size	by gear reducing	by downstream electronic possible	free programmable
Flow direction	must be defined	A-B / B-A	free programmable
Error message	No	by downstream electronic possible	Yes

Hydraulic Manifolds

	HB 4 0311	**HB 4 0324**
Description	– double pilot operated check valve for holding the actuator position – two pressure relief valves for limiting the pressure caused by increased temperature – throttle valve in port A for speed regulation of the actuator – check valve for filling the piping to avoid wrong indications when temperature fluctuates	– check valve in P for holding the actuator position when switching parallel actuators – check valve in T to avoid indicator fluctuations due to pressure pulsation – one temperature pressure relief valve for limiting the pressure caused by increased temperature – throttle valve in port A for speed regulation of the actuator – check valve for filling the piping to avoid wrong indications when temperature fluctuates
Schematic		

Mobile Hydraulics

When you need to produce and control high pressures, forces and torques permanently for mobile applications, then there are some preconditions:

– robust, service-friendly technology
– small size
– low weight
– as flexible multiple use of a component as possible
– easy handling and operation

The KRACHT mobile hydraulics components meet these requirements exemplarily.

High Pressure Gear Pumps

KP

with hydraulic axial clearance compensation

Displacement	1 … 300 cm³/r
Working pressure	… 315 bar
Speed	… 4000 1/min
Viscosity	10 … 800 mm²/s
Media temperature	–20 … 150 °C

Manifold pump combinations
with a common suction connection

High Pressure Gear Motors

KM

Displacement	1 … 300 cm³/r
Working pressure	… 315 bar
Speed	… 4000 1/min
Viscosity	10 … 800 mm²/s
Media temperature	–20 … 150 °C

Designs in aluminium, cast iron, spheroidal cast iron, flow dividers or as fan motors

High Pressure Gear Motors

KM

Fan drives

Designs:
– pressure relief valve
– on-off function
– pressure relief valve and reversible unit
– thermostatic valve and pressure relief valve
– thermostatic valve and pressure relief valve with reversible unit
– "standard" with proportional valve
– "space optimized" with proportional valve
– "standard" with proportional valve and reversible unit
– "space optimized" with proportional valve and reversible unit

Valves

Directional control Valves, Sandwich Valves, Monobloc directional control Valves

Nominal size	… 25
Max. flow capacity	… 400 l/min
Nom. working pressure	… 400 bar

Valves

Pressure Valves, Flow Control Valves, Stop Valves

Pressure relief valves

Pressure reduction valves

Throttle check valves

Flow-control valves

Lowering brake valves

Blocking valves

Back-pressure valves

Control pressure regulator

Shuttle valves

Directional valves

Version as a valve combination on a cluster gear on request.

Industrial Hydraulics

Valves, cylinders and pumps for hydraulic systems and aggregates

Technology Test Benches / Fluid Test Benches

For your stationary hydraulic installation, KRACHT offers a complete programme of hydraulic components: Industrial valves, pumps, cylinders and accessories. One hundred per cent safety of the components in operation and material function is absolutely vital here.

Our engineers' many years of experience and competence guarantee that this requirement is met correctly and in the best possible way.

KRACHT employees demonstrate their know how and commitment every time they take decisions regarding the general field of application and the specific use of valve types of completely different designs, and in the case of the in-house construction of cylinders which can satisfy the most demanding requirements.

Directional valves

Nominal size	6 / 10 / 16 / 25
Max. flow capacity	... 700 l/min
Working pressure	... 350 bar

Pressure regulator valves

Nominal size	6 ... 32
Max. flow capacity	... 200 l/min
Working pressure	... 315 bar

Sandwich valves

Nominal size	6 ... 20 (25)
Max. flow capacity	... 200 l/min
Working pressure	... 315 bar

Pressure Relief valves

Nominal size	3 ... 80
Max. flow capacity	... 800 l/min
Working pressure	... 400 bar

Cylinders

Working pressure	... 350 bar
Cylinder size	40 ... 250
Max. stroke length	... 6000 mm

Pumps

Displacement	1 ... 3000 cm³/r
Working pressure	... 350 bar
Speed	... 3000 1/min

Test bench construction

- **Bearing test benches**
- **Δp test benches**
- **Pulsation test benches**
- **Pump test benches**
- **Pump nozzle test benches**
- **Oil supply systems**
- **Lubricating oil plants**
- **Hydraulic facilities**

Quality Assurance at KRACHT

Machinery

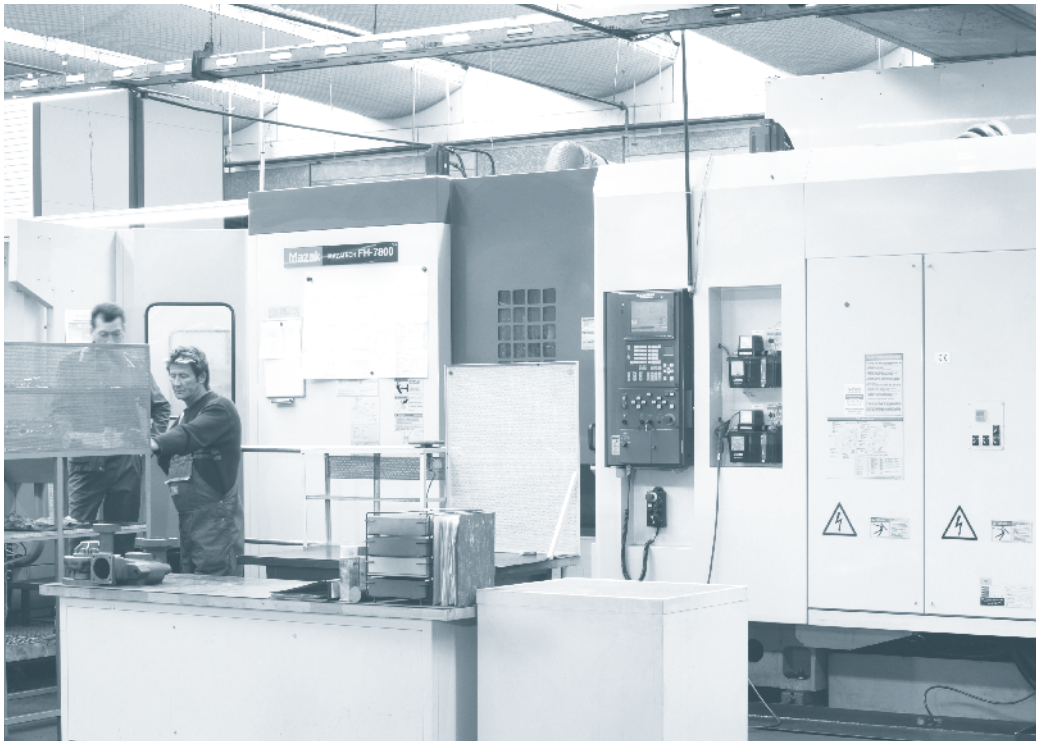
Housing and cover manufacture

The main components of our products comprise the housing and the cover. These components are manufactured in all sizes (GG-25 to GGG-40) from casts as well as from stainless steel and aluminium. The dimensional accuracy of the components in the entire material spectrum lies in the µm-range.

All housings and covers are fabricated completely on our ultra-modern horizontal Mazak machining centres. The constant coolant temperature stabilization, a cooling system for the ball roller spindles and a linear system for all axes guarantees the precision.

To reduce the clamping and setup times, all the machines are equipped with multi-palettes and have machine-monitoring systems for fully-automatic machining. The machining tools in use are ceramic, CBN or TIN coated, which is another characteristic feature of the high KRACHT quality.

To ensure the guarantee of long-term precision, all machines are put through a machine capability analysis semi-annually by our quality assurance department.

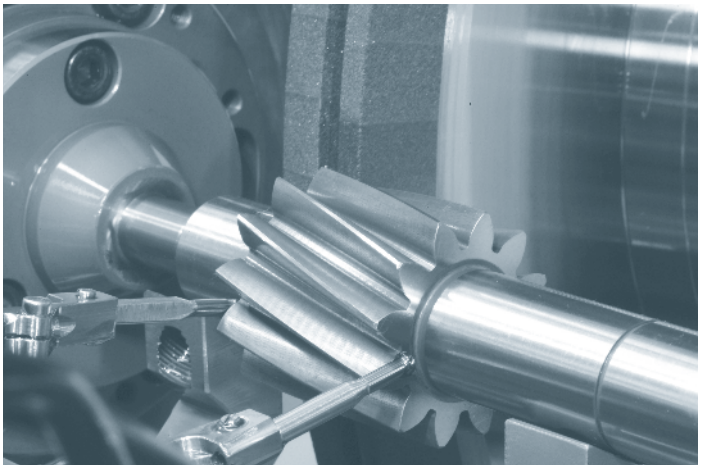


Gear manufacture

Since our components are highly complex and high requirements are placed on the quality of the workpieces, the manufacture of gearing and the external cylindrical machining pose a special challenge.

We are perfectly up to the challenge.

We manufacture our products on ultra-modern gear hobbing machines, generating grinding machines, profile grinders and on external cylindrical and internal cylindrical grinders. Prefabricated rotating blanks are prepared and machined on CNC-gear hobbing machines with vertical workpiece axis. The external cylindrical machining is undertaken on CNC-angular plunge-cut tables. This grinding technology is highly versatile and its enormous productivity simultaneously impressive. We are capable of grinding nearly any workpiece contours with one, single grindstone – in one, single clamping restraint. After completing the external cylindrical machining, the gear sections are conclusively ground on CNC-tooth profile sharpening machines with the generation grinding method.

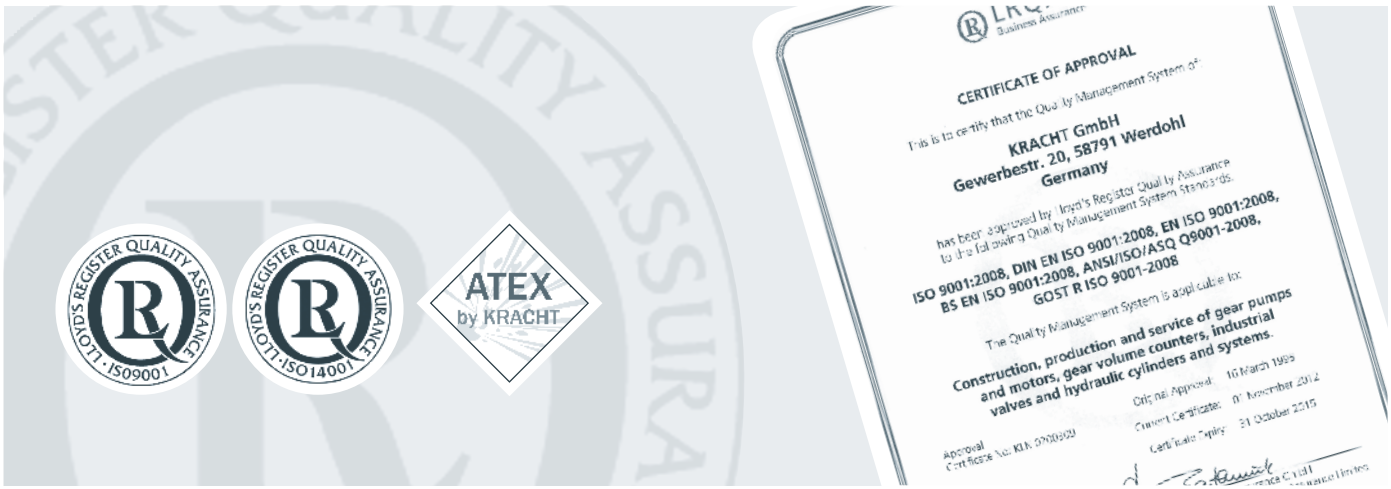


The measuring equipment integrated in the machinery facilitates measuring all relevant tooth dimensions. That greatly reduces the setup times when setting up new machining jobs. Compliant with the housing and cover manufacturing, these machines are also put through a semi-annual machine capability analysis by the quality assurance department.

All products are put through a 100% pre-delivery inspection. Along with the functions, all working parameters are set on the testbench.

KRACHT GmbH, Werdohl
according to DIN EN ISO 9001
according to DIN EN ISO 14001
according to ATEX 94/9/EEC (ATEX 95)

KRACHT Hidraulik Kft, Budapest
according to DIN EN ISO 9002



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We have been developing, designing and manufacturing high-quality products for 100 years. Special solutions are implemented in close cooperation with our customers. On schedule performance and full comprehensive service are our top priorities.

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We are ready to support you around the world with the professional mastery of specific applications and complete solutions based on our one-hundred years of experience. A closely woven network of sales and customer specialists provide the right tools for national and international consulting and optimal customer service.

04/2015 EN

KRACHT

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